

## Qingming Zhang

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**From:** Jennifer F. Brouillette <jennifer.brouillette@c-ka.com>  
**Sent:** Friday, September 23, 2016 3:14 PM  
**To:** Qingming Zhang  
**Cc:** Kerry D. Brouillette  
**Subject:** AI# 4634  
**Attachments:** LOOP Fug Calc 092316.pdf; Section 12.pdf

Activity No. PER20160001  
AI No. 4634  
LOOP Port Complex

Qingming,

As we discussed, please find attached a reconciled emissions estimate for the fugitives emissions source as well as a revised EIQ sheet and an updated Section 12 from the application form.

Please let me know if you have any questions.

Thank you,

Jennifer F. Brouillette  
Environmental Scientist



17170 Perkins Road  
Baton Rouge, LA 70810  
Office: 225-755-1000  
Direct Line: 225-923-6449  
Mobile: Web: [www.c-ka.com](http://www.c-ka.com)

## Potential to Emit

LOOP LLC Port Complex  
Lafourche Parish, Louisiana

Source ID: **FUG001**  
**10-78 Fugitive Emissions**

Given:

Component Type	Service	Component Count
valves	Heavy liquid (HL)	195
pump seals	Heavy liquid (HL)	156
flanges	Heavy liquid (HL)	1,209

Note: Component counts were increased by 30% to account for additional tanks.

### Calculation Methodology:

VOC Average Hourly Rate [lb/hr] = API Emission Factor [kg/component-hr] x Component Count \* Conversion Factor [2.20462 lb/kg]

VOC TAP Speciate Hourly Rate [lb/hr] = Liquid Mass Fraction x Total VOC Average Hourly Rate [lb/hr]

Max Hourly Rate [lb/hr] = Average Hourly Rate [lb/hr]

Annual Emission Rate [tpy] = Average Hourly Rate [lb/hr] / Conversion Factor [2000 lb/ton] x Annual Operating Hours

### Reference:

*Emission Factors for Oil and Gas Production Operations*, Table 9, Publication Number 4615, American Petroleum Institute, January 1995

Emission Calculation:

Component Type	Heavy Crude Emission Factor [kg/component-hr]	Average Hourly Rate [lb/hr]	Max Hourly Rate [lb/hr]	Annual Emission Rate [tpy]
valves	0.000013	0.01	0.01	0.02
pump seals	NA	--	--	--
flanges	0.000022	0.06	0.06	0.26
<b>Total VOC</b>		<b>0.06</b>	<b>0.06</b>	<b>0.28</b>

VOC TAP Speciation	Liquid Mass Fraction <sup>(1)</sup>	Average Hourly Rate [lb/hr]	Max Hourly Rate [lb/hr]	Annual Emission Rate [tpy]
Benzene	0.0060	0.0004	0.0004	0.0017
Ethylbenzene	0.0040	0.0003	0.0003	0.0011
n-Hexane	0.0040	0.0003	0.0003	0.0011
Toluene	0.0100	0.001	0.001	0.0028
Xylenes	0.0140	0.001	0.001	0.0039
Cumene (Isopropyl benzene)	0.0010	0.0001	0.0001	0.0003
Iso-octane	0.0010	0.0001	0.0001	0.0003

### Notes:

(1) VOC TAP Speciation Profile from TANKS 4.09.d for Crude Oil (RVP 8).

<b>State of Louisiana</b> <b>Emissions Inventory Questionnaire (EIQ) for Air Pollutants</b>										Date of submittal Sept   2016																																								
Emission Point ID No. (Designation) 10-78		Descriptive Name of the Emissions Source (Alt. Name) Fugitive Emissions (Cloveley Dome)			Approximate Location of Stack or Vent (see instructions) Method 27, "Unknown" Datum NAD27 UTM Zone 15 Horizontal mE Vertical mN Latitude ° ' " hundredths Longitude ° ' " hundredths																																													
Tempo Subject Item ID No. FUG0001																																																		
Stack and Discharge Physical Characteristics Change? (yes or no) no		Diameter (ft) or Stack Discharge Area (ft <sup>2</sup> ) N/A ft ft <sup>2</sup>		Height of Stack Above Grade (ft) N/A ft		Stack Gas Exit Velocity N/A ft/sec		Stack Gas Flow at Process Conditions, <u>not</u> at Standard (ft <sup>3</sup> /min) N/A ft <sup>3</sup> /min		Stack Gas Exit Temperature (°F) N/A °F		Normal Operating Time (hours per year) 8,760 hr/yr		Date of Construction or Modification     constructed		Percent of Annual Throughput Through This Emission Point <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>Jan-Mar</td> <td>Apr-Jun</td> <td>Jul-Sep</td> <td>Oct-Dec</td> </tr> <tr> <td>25%</td> <td>25%</td> <td>25%</td> <td>25%</td> </tr> </table>				Jan-Mar	Apr-Jun	Jul-Sep	Oct-Dec	25%	25%	25%	25%																							
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Emission Point ID No. (Designation) 10-78		Control Equipment Code		Control Equipment Efficiency		HAP / TAP CAS Number		Proposed Emission Rates			Permitted Emission Rate (Current)		Add, Change, Delete, or Unchanged		Continuous Compliance Method		Concentration in Gases Exiting at Stack																																	
Pollutant								Average (lb/hr)			Maximum (lbs/hr)		Annual (tons/yr)		Annual (tons/yr)																																			
Total VOC (including those listed below)								0.06			0.06		0.28		<0.01		C																																	
Benzene						00071-43-2		<0.001			<0.001		<0.01				A																																	
Ethyl benzene						00100-41-4		<0.001			<0.001		<0.01				A																																	
n-Hexane						00110-54-3		<0.001			<0.001		<0.01				A																																	
Toluene						00108-88-3		<0.001			<0.001		<0.01				A																																	
Xylene (mixed isomers)						01330-20-7		<0.001			<0.001		<0.01				A																																	

List the total emissions following the proposed project for this facility or process unit (for process unit-specific permits). Speciate all criteria pollutants, TAP, and HAP for the proposed project.

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